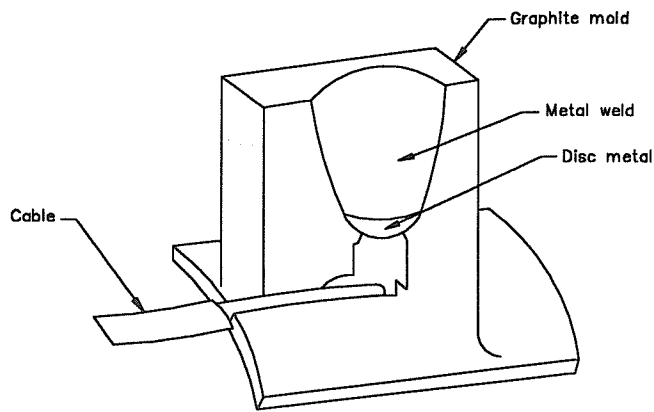
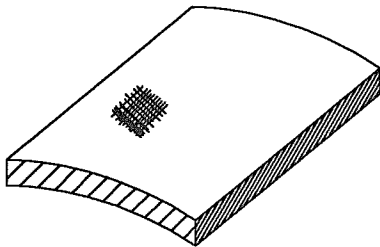




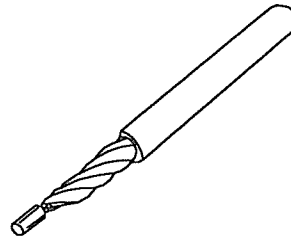
MOLD DETAIL

STEPS:

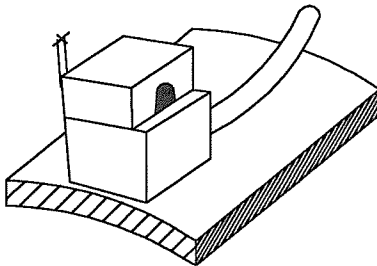
1. File to bare metal & clean over surface



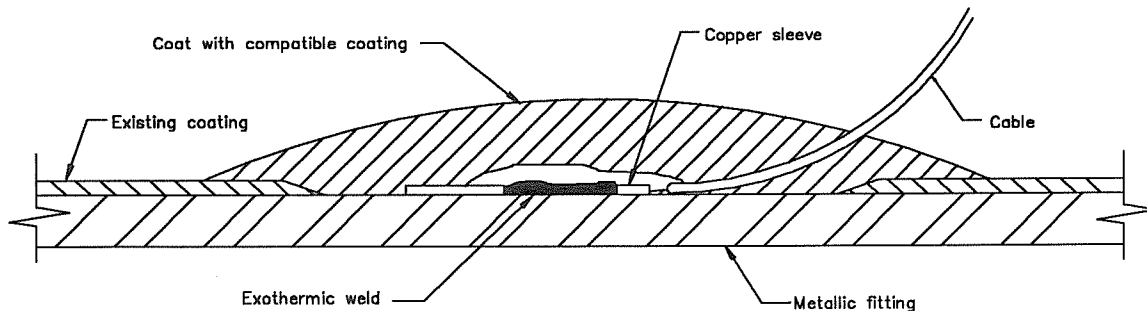
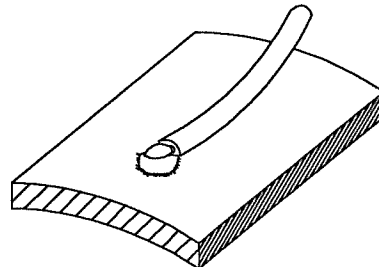
2. Strip insulation from wire and attach copper sleeve



3. Hold mold firmly with opening away from operator Ignite with flint gun.



4. Remove slag from connection, cover connection with compatible coating over metal all exposed



ACAD FILENAME: EXOWELD



CITY OF MENLO PARK STANDARD DETAILS

NO.	REVISIONS	DATE

CATHODIC PROTECTION
EXOTHERMIC WELD

APPROVED

John A. Quinn
Director of Engineering Services R.C.E. No. 40998

DRAWN

CHECKED

NN

DATE 1-1-97

SCALE

NTS

SHEET 1 OF 1

STD. DETAIL No.: **WA-10**